Safety Properties

After starting the program the machine is in its resting state.

After pressing the “START/STOP” button, the machine is started and proceeds to sort the discs.

If the “START/STOP” button is pressed once again whilst the machine is in the sorting process, the sorting machine returns to its resting state after it has finished sorting the current disc.

By pressing the “ABORT” button, all mechanisms in the machine are (immediately) stopped (after X ms/s/µs). However, it will have no effect if the machine is in its the resting state.